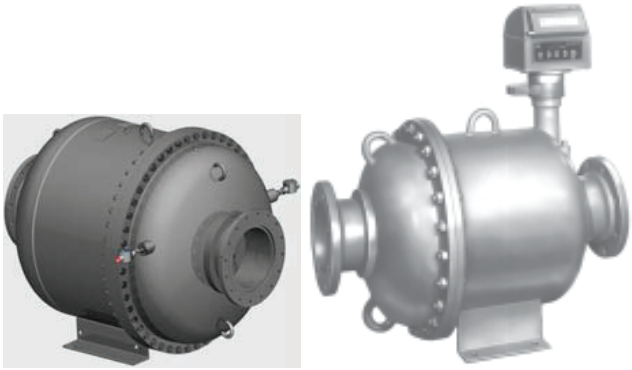
Technical Data

BRODIE INTERNATIONAL

BiRotor

Model B111	[10"]
Model B113	[10"]
Model B114	[10"]
Model B115	[10"]



General
The BiRotor Meter is a positive displacement meter utilized in the most demanding applications requiring accuracy, long life and ruggedness. The electronic "P" Series meter configuration features a sealed measuring chamber with one reluctance type electronic sensor. The sealed electronic sensor transmits amplified signals to local or remote instruments. A second optional sensor is available to allow dual channel pulses that are 90 degrees electrically out of phase.

Long Life
Long life is assured because the meter does not contain any oscillating, reciprocating, sliding parts or cranks to wear or disturb the balanced rotary action. In addition, the materials incorporated within the meter assembly are selected specifically for a wide range

Electrical Classification (P-Style)
Class 1, Groups C & D, Division 1, Explosion proof; Recommended connecting cables Belden 8770, 3 Conductor Shielded, 18 gauge stranded. Maximum recommended cable length 3000 feet (914 meters). Input power: 6-28 Vdc at 20 mA, Output Signal: TTL (0-5V) or voltage dependent.

Accuracy
The accuracy is attained by the unique BiRotor design which features two finely balanced rotors. An adjustor, incorporated on the meter, is used to assure maximum accuracy within the meter's flow range.

Principle of Operation
Two spiral fluted rotors within the measuring unit are dynamically balanced to minimize bearing wear. (Refer to Figure 1). As the product enters the intake of the measuring unit, the two rotors divide the product into precise segments of volume momentarily and then return these segments to the outlet of the measuring unit. During this "liquid transition", the rotation of the two rotors is directly proportional to the flow rate of the liquid thruput. A gear train located outside the measuring unit chamber conveys mechanical rotation of the rotors to a mechanical or electronic register for totalization of liquid thruput. For P-Style units, a pulse verification gear located outside the measuring unit chamber conveys mechanical rotation of the rotors to the sensor and to the electronic register for totalization of liquid thruput.

Design Features
- Double case design
- Extremely long service life
- Economical Low maintenance
- Two simple rotors with no metal-to-metal contact
- No oscillating, reciprocating or sliding parts or cranks to wear or disturb the balanced rotary action
- Sustained Measurement Accuracy
- Conforms with International standards of flowmeter accuracy

Accessories (Mechanical)
- Preset Counters
- Control Valves
- Large Numerical Registers
- Pulse Transmitters
- Ticket Printers
- Strainers

Accessories (P-Style)
- Electronic Register
- Preamp
- Dual Pickoffs for "B" Level Pulse Security

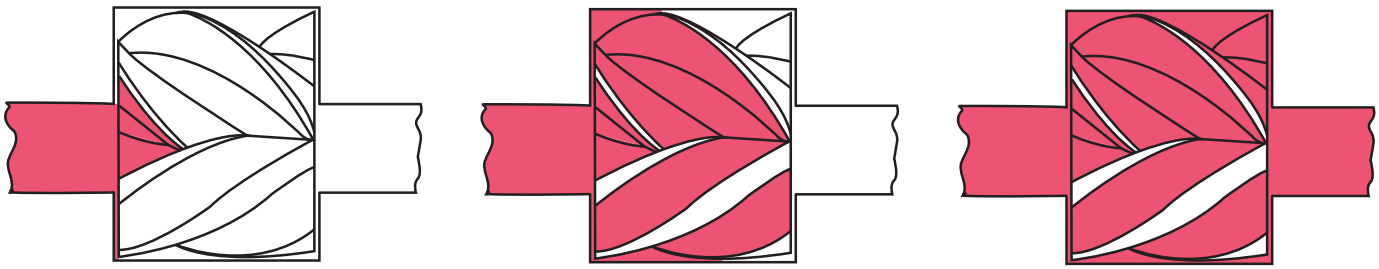


Figure 1- Brodie BiRotor Meter Principle of Operation

Materials of Construction

Housing: Welded Steel Construction Combining Steel Castings and Drawn Steel Plate
Measuring Unit:
Rotors: Three Lobe Rotor - Cast Iron
Four Fluted Rotor - Aluminum
Rotor Shafts: E.T.D. 150
Rotor Bearings: Stainless Steel
Body and End Covers: Cast Iron
Counter Base Plate:
Body: Steel
O-Ring: Viton (Standard)
Drive Shafts, Drive Gears, and Ball Bearings: Stainless Steel
Accuracy:
Capable of +/- 0.10%; Contact Factory for viscosity corrections.

Electronic Pulses [K Factor]	Gallons	Liters	BBL
	14	3.7	588

Shipping Weight And Volume (Approximate)

B111	1294 lbs. @ 24.5 Cu. Feet
	587 kgs. @ 0.69 Cu. Meters
B113	1368 lbs. @ 24.5 Cu. Feet
	620 kgs. @ 0.69 Cu. Meters
B114	1623 lbs. @ 27.6 Cu. Feet
	736 kgs. @ 0.78 Cu. Meters
B115	2475 lbs. @ 29.7 Cu. Feet
	1122 kgs. @ 0.84 Cu. Meters

Ordering Information
In order to accurately process an order, such information as product to be metered, product viscosity, product temperature range, ambient temperature range, rate of flow, operating pressure, units of registration, accessories required, and optional features needed must be specified by the customer.

Flange Connections

Models	Connections	Max Working Pressures @100F	DIN Connections	Max working pressure
B111	10" 150 lb. ANSI	285 psi	DN 250 PN 16	16 Bar
			DN 250 PN 25	19.6 Bar
B113	10" 300 lb. ANSI	300 psi	DN 250 PN 25	20.7 Bar
B114	10" 300 lb. ANSI	740 psi	DN 250 PN 25	25 Bar
			DN 250 PN 40	40 Bar
			DN 250 PN 64	51 Bar
B115	10" 600 lb. ANSI	1480 psi	DN 250 PN 64	64 Bar
			DN 250 PN 100	100 Bar

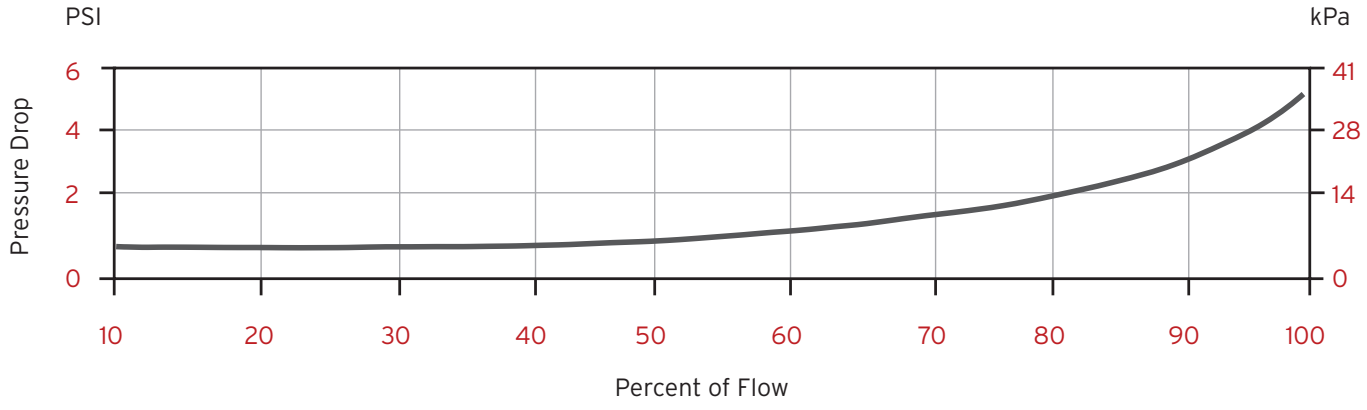
Temperature Range: -20°F to 150°F (-29°C to 66°C) Optional 450°F (232°C)

Typical Flow Rates

Meter Models B111, B113 , B114, B115	10 cP		100 cP		300 cP		500 cP	
	Accuracy		Accuracy		Accuracy		Accuracy	
	+/- 0.15%		+/- 0.10%		+/- 0.10%		+/- 0.10%	
	Min	Max	Min	Max	Min	Max	Min	Max
BPH	357	3571	178	3571	72	3571	36	2856
M^3H	57	567	29	567	12	567	6	453

Typical Pressure Drop Curve

Test Solution: Mineral Spirits



NOTE:
Do not operate this instrument in excess of the specifications listed. Failure to heed this warning could result in serious injury and/or damage to the equipment.

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